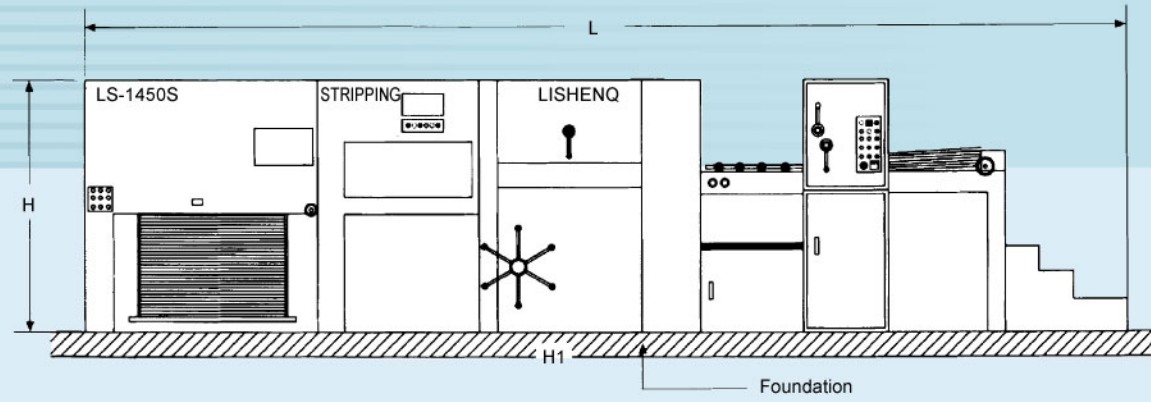
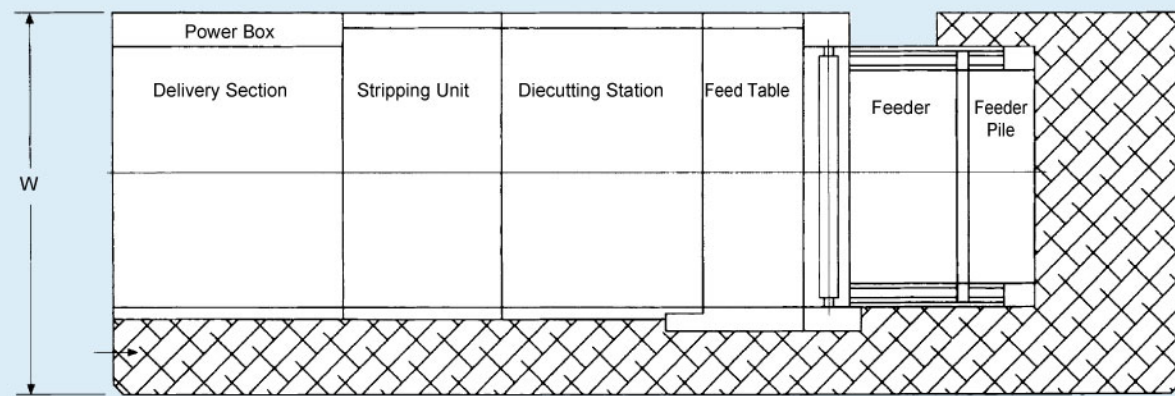


▲ Dimensions



▲ Floor Plan



	UNIT	LS-1450	LS-1670	LS-1450-S	LS-1670-S
L	mm (inch)	8715 (343")	9480 (373.2")	10035 (395")	11005 (433.3")
W	mm (inch)	5049 (198.8")	5279 (207.8")	5049 (198.8")	5279 (207.8")
H	mm (inch)	2385 (93.9")	2385 (93.9")	2485 (97.8")	2485 (97.8")
H1	500 steel rod Ø16 x P150 x 150				

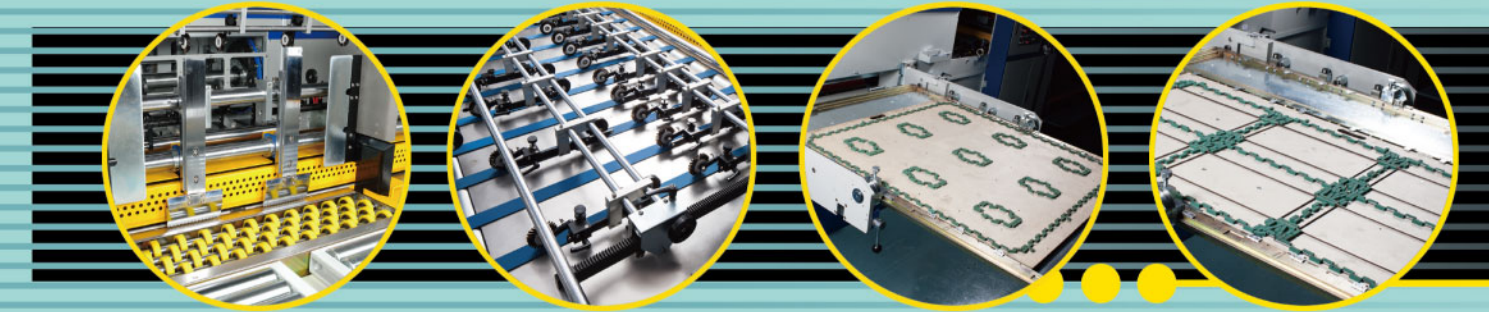
▲ Specifications

ITEM	MODEL	UNIT	LS-1450	LS-1670	LS-1450-S	LS-1670-S
Maximum Sheet Size		mm (inch)	1450x1000 (57x39.3")	1670x1150 (65.7x45.2")	1450x1000 (57x39.3")	1670x1150 (65.7x45.2")
Inner Chase Size		mm (inch)	1420x980 (55.9x38.5")	1650x1130 (64.9x44.4")	1420x980 (55.9x38.5")	1650x1130 (64.9x44.4")
Minimum Sheet Size		mm (inch)	540x360 (21.2x14.1")	600x400 (23.6x15.7")	540x360 (21.2x14.1")	600x400 (23.6x15.7")
Maximum Cutting Pressure		tons	350	400	350	400
Maximum Mechanical Speed		sheets/hr	5000	4500	5000	4500
Main Motor		HP (kW)	15 (11.25)	20 (15)	15 (11.25)	20 (15)
Total Power		HP (kW)	33.5 (25.13)	38.5 (28.88)	35 (26.25)	40 (30)
Total Weight (approx.)		tons	28	32	30	34
Machine Dimensions (LxWxH)		mm (inch)	8715x5049x2385 (343x198.8x93.9")	9480x5279x2385 (373.2x207.8x93.9")	10035x5049x2485 (395x198.8x97.8")	11005x5279x2485 (433.3x207.8x97.8")
Stock Range		mm	F~A+B Flute (1~8mm)	F~A+B Flute (1~8mm)	F~A+B Flute (1~8mm)	F~A+B Flute (1~8mm)

★The above mentioned about data just to compare, machine speed depends on paper's condition to adjust.



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Automatic Flat Bed Diecutter
LS-1450 / 1670
LS-1450S / 1670S



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▲ High Accuracy

▲ Comprehensive Safety Guard

▲ Minimal Trouble



▲ Features

1

Infeed System

- The feeder with suction pump makes curved paper smooth. By top-load and bottom-feed, feeding structure feeds paper successively and operates easily.
- High friction feeding wheels prevent damage to the printed paper.
- The hydraulic powered feeding table will make feeding corrugated board easy, with no more heavy lifting for the operator. (opt.)

2

Feed Table

- This improved in-feed system will provide very tight register tolerance. It is able to handle diecutting on not only corrugated board, but also on printed board without a register problem.
- Specially designed roller system easily processes various thicknesses of paper and corrugated board.
- Special design side guide which is suitable for various thicknesses of paper and corrugated board; accurate and easy to adjust.

3

Operating Panel with Touch-Screen Interface

- Centralized operating switches on panel allow for quick and easy operation
- Operator friendly monitor will troubleshoot any problems on the machine and instruct the operator to correct the problem.
- Ability to save previous data for future use.

4

Diecutting Station

- The easy set up system and center-line die register system will cut down the make-ready time dramatically.
- Safe diecutting frame design is easily installed and dismantled. Rotation die frame design allows easy replacement of dies.
- Bottom mold plate can unload and reserve the cutting mold for next time use.

5

Stripping Station

- Co-ordinates with cutting station, the structure with no frame can be adjusted fast and accurately.
- Top unit can be disengaged when not in use.

6

Delivery Station

- Non-stop delivery allows changing of pallets without interrupting the running job, saving time.
- Paper counter with tape inserter for easy counting and effortless packing.
- High efficiency conveyor system allows longer machine running time and maximum production.

7

Lead Edge Removal

- Allows lead edge to be completely stripped off, giving a finished product. (Optional function)

8

Power Box

- This state-of-the-art digitally controlled box monitors the machine and enables qualified electricians to access automated telephone servicing.
- High quality European or Japanese brand named components are used to ensure machine reliability.
- Inverter operated main motor controls the speed for smooth operation
- Simple and reliable PLC controller is easily maintained.

Automatic Flat Bed Diecutter

